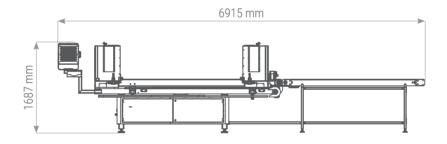
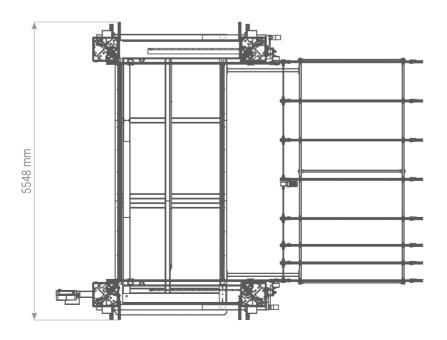




**ORION - IV** which is quadruple welding center has been developed for welding 4 edges of plastic profiles process. Through its electronic thermostat provides to be boiled at the same time of 4 edges by scattering homogenised to plaque of heat with adjustable welding time and intended heat value between 0 °C - 350 °C. **ORION - IV** which has process programming and wide memory capacity enables data transfer on distant network connection, Ethernet and USB.







# **ORION - IV**

Automatic Four Head Welding Machine

## **WELDING UNIT FRAME DIMENSIONS**

Min. Frame Dimensions (with mold)	350 mm x 410 mm
Max. Frame Dimensions (without mold)	2650 mm x 4110 mm

## **WELDING UNIT PROFILE DIMENSIONS**

Min. Profile Height	30 mm
Max. Profile Height	200 mm
Min. Profile Width	30 mm
Max. Profile Width	150 mm

#### **ELECTRICAL**

Max. Power	14.75 kW
Voltage	400V 3N PE AC
Frequency	50-60 Hz

#### **AIR**

## **WELDING RANGE**

Welding burr size	0.2 mm
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#### **OPERATIONAL AREA**

Barcode reader	•
Teflon (4 pcs)	•
Welding mold (8 pcs)	•
Gasket pressing system	0
Safety barrier (sensor)	0
Profile holding and cooling unit	0

• Standard o Optional