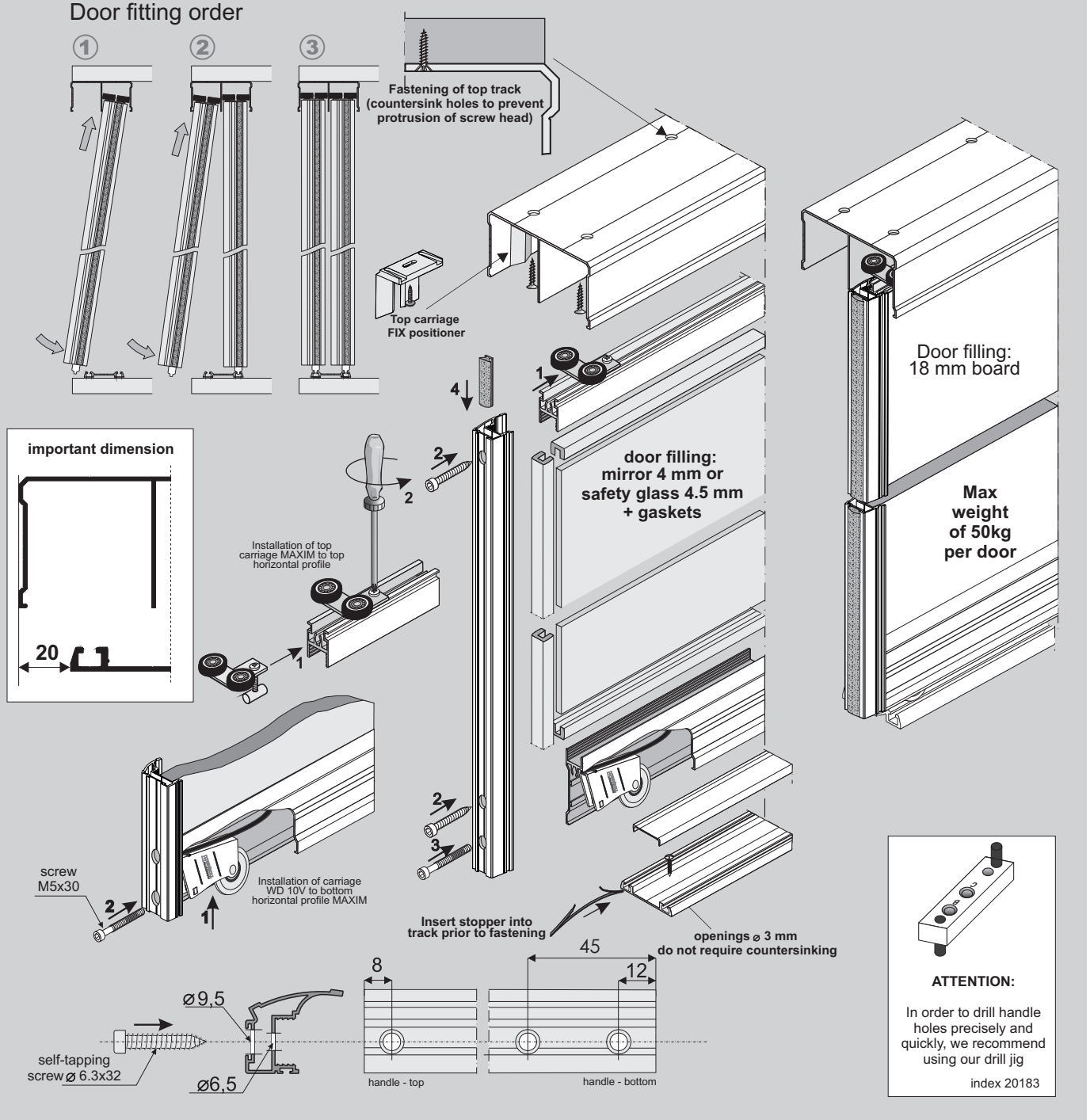
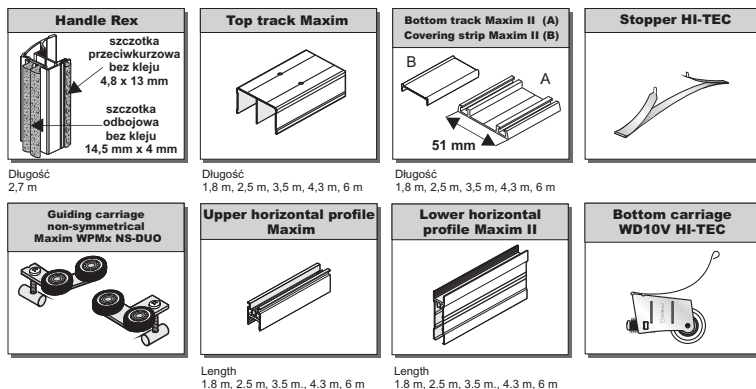


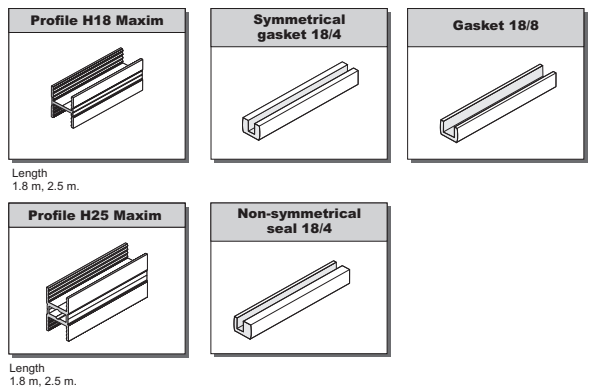
Door fitting order



BASIC COMPONENTS



ADDITIONAL COMPONENTS



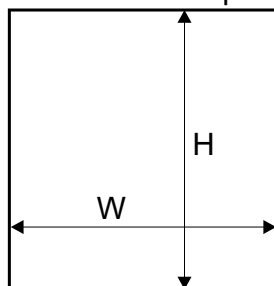
System MAXIM 18 allows the combination of different door fillings (board+glass) simply through the use of additional components: gasket, joiner H18 MAXIM and H25 MAXIM.

Installation method for fitting 18 mm board (diag. A) and 4 mm mirrors or glass (diag. B)

Door filling:

board # 18 mm
mirror # 4 mm or safety glass

dimensions of opening

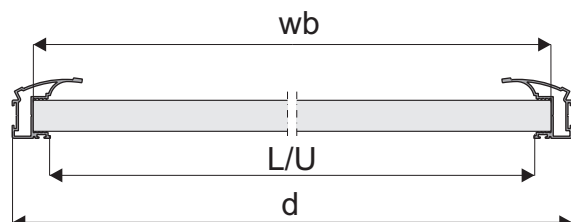


handle length = door height

door height - h	$h = H - 38 \text{ mm}$	
door wing height with soft-close fitted	Mini SV40	$h = H - 42 \text{ mm}$
	Top SV60/80	$h = H - 45 \text{ mm}$
	SV-25/50	$h = H - 38 \text{ mm}$
	Central SV-40	$h = H - 42 \text{ mm}$
board height - hb	$hb = h - 68 \text{ mm}$	
door width - w	$w = (D - 3\text{mm} + Z) : N$	
board width - wb	$wb = d - 24 \text{ mm}$	
horizontal profile length - L upper horizontal profile length - U	$L = U = w - 40 \text{ mm}$	

number of doors - N	2	3
total overlap - Z	40 mm	80 mm

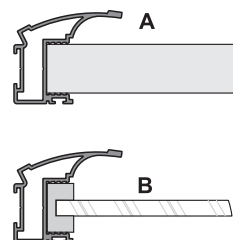
visual design - 4 wings	
	$w = (W + 117) : 4$
	$w = (W : 2 + 37) : 2$



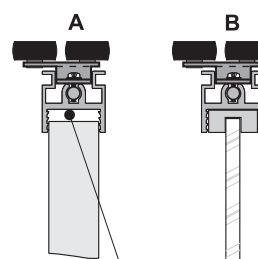
door filling – # 4 mm mirror or glass

mirror height - hm	$hm = hb$	
mirror width - wm	$wm = wb - 4 \text{ mm}$	

with handle

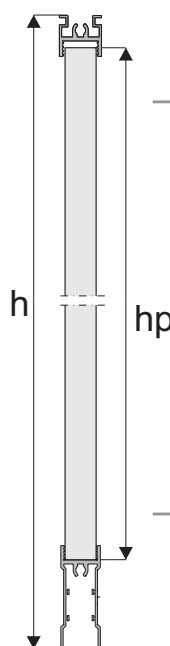
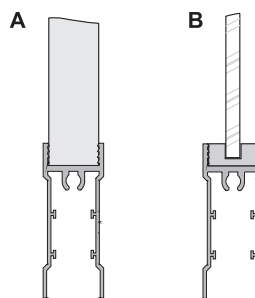


with upper profile



construction clearance included in the calculation of the height of board

with lower profile



ATTENTION!

Mirror (4 mm) should be used with a safety backing film.
Safety glass (4.5 mm) comprises of two thin layers with a film in-between.
Both mirror and glass need fitting gaskets.

ATTENTION!

Remove safety backing film prior to cutting aluminium elements (handles, tracks, mid-rails, etc.) to the required length.
Attention! Film removal allows you to determine any possible issues with product quality (eg. marks)