

Anycubic High Speed Resin

Recommended Printing Parameters

Printer Model	Layer Thickness	Exposure Time	Light-Off Time	Bottom Exposure Time	Bottom Layer	Anti-Aliasing Level	Z Lift Distance	Z Lift Speed	Z Retract Speed
Photon Mono M7 Pro	0.1mm	1.5s	0.5s	15s	5	1	4mm	15mm/s	15mm/s
Photon Mono M5s Pro	0.1mm	1.9s	0.5s	10s	5	1	3mm	20mm/s	20mm/s
Photon Mono M5s	0.1mm	1.7s	0.5s	10s	3	1	3mm	20mm/s	20mm/s