TCD210006AA Autonics

Single-Beam Area Sensors



BW Series

PRODUCT MANUAL

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.

The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Features

- 20 mm optical pitch minimizes non-detection area (BW20-
- Long sensing distance up to 7 m
- 22 configurations (number of optics: 4 to 48/optical pitch: 20, 40 mm /detection area: 120 to 940 mm)
- Mutual interference prevention function, self-diagnosis function, stable operation test
- Bright LED indicators on emitter and receiver
- Ambient illuminance : 100,000lux (upgraded feature)
- IP65 protection structure (IEC standard)

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- ▲ symbol indicates caution due to special circumstances in which hazards may occur.

⚠ Warning Failure to follow instructions may result in serious injury or death.

01. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)
Failure to follow this instruction may result in personal injury, economic loss or

 Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.

Failure to follow this instruction may result in explosion or fire.

03. Do not connect, repair, or inspect the unit while connected to a power source.

Failure to follow this instruction may result in fire.

04. Check 'Connections' before wiring.

Failure to follow this instruction may result in fire.

05. Do not disassemble or modify the unit. Failure to follow this instruction may result in fire.

06. This product is not safety sensor and does not observe any domestic nor international safety standard.

Do not use this product with the purpose of injury prevention or life protection, as well as in the place where economic loss maybe present.

▲ Caution Failure to follow instructions may result in injury or product damage.

01. Use the unit within the rated specifications.

Failure to follow this instruction may result in fire or product damage.

- **02.** Use a dry cloth to clean the unit, and do not use water or organic solvent. Failure to follow this instruction may result in fire.
- 03. Do not use a load over the range of rated relay specification.
 Failure to follow this instruction may result in fire, relay broken, contact melt, insulation failure or contact failure.

Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, It may cause unexpected accidents.
- 12 24 VDC== power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- Use the product, 1 sec after supplying power. When using separate power supply for the sensor and load, supply power to sensor first.
- When using switching mode power supply to supply the power, ground F.G. terminal and connect a condenser between 0 V and F.G. terminal to remove noise.
- When connecting a DC relay or other inductive load, remove surge by using diodes or varistors.
- Wire as short as possible and keep away from high voltage lines or power lines, to prevent surge and inductive noise.
- This unit may be used in the following environments.
- Indoors (in the environment condition rated in 'Specifications')
- Altitude max. 2,000 m
- Pollution degree 2
- Installation category II

Cautions during Installation

- Be sure to install this product by following the usage environment, location, and specified ratings. Consider the listed conditions below.
- Installation environment and background (reflected light)
- Sensing distance and sensing target
- Direction of target's movement
- Feature data
- If the installation environment has reflected light from the wall or floor, a interval distance of at least 0.5 m is required.
- When installing multiple sensors closely, it may result in malfunction due to mutual interference. Install it by referring to the interference protection and the installation method in the manual.
- · Do not use in places where the light-receiving sensor is exposed to direct sunlight or where the ambient illumination is higher than the specification.
- Do not impact with a hard object or bend the cable excessively. That could decrease the product's water resistance.
- Use this product after the test. Check whether the indicator works appropriately for the positions of the detectable object.

Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website.



Optical axis pitch

Number: Optical axis pitch (unit: mm)

Control output No-mark: NPN open collector output

P: PNP open collector output

Product Components

- Product \times 1
- Instruction manual \times 1
- Bracket A imes 4
- Bracket B \times 4

2 Number of optical axes

Number: Number of optical axes

• Fixing bolt × 8

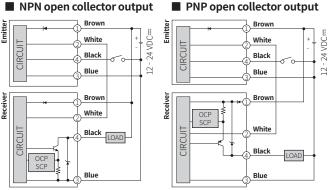
Sold Separately

Connection cable: CID4-□T(R) (1 set - emitter and receiver)

Connections

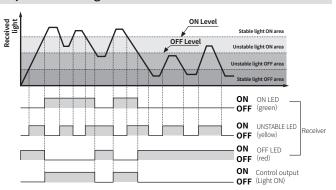
Brown	12 - 24 VDC==	White	SYNC
Blue	0 V	Black	TEST (M/S) (emitter) / OUT (receiver)

■ NPN open collector output



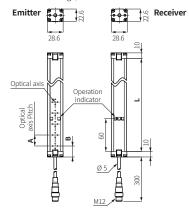
OCP (over current protection), SCP (short circuit protection)

Operation Timing Chart



Dimensions

• Unit: mm, For the detailed drawings, follow the Autonics website.



Optical axis Pitch (A, B) 20 mm

Optical axis Pitch (A, B) Product Num. of Sensing Model length optical height

BW40-04(P)

BW40-06(P)

BW40-08(P)

BW40-10(P)

BW40-12(P)

BW40-14(P)

BW40-16(P)

BW40-18(P)

BW40-20(P)

BW40-22(P)

BW40-24(P)

Model	Product length (L)	Num. of optical axes	Sensing height
BW20-08(P)	160	8	140 mm
BW20-12(P)	240	12	220 mm
BW20-16(P)	320	16	300 mm
BW20-20(P)	400	20	380 mm
BW20-24(P)	480	24	460 mm
BW20-28(P)	560	28	540 mm
BW20-32(P)	640	32	620 mm
BW20-36(P)	720	36	700 mm
BW20-40(P)	800	40	780 mm
BW20-44(P)	880	44	860 mm
BW20-48(P)	960	48	940 mm

Bracket A

Bracket B

(L)

160

240

320

400

480

560

640

720

800

880

960

axes

10

12

14

16

18

20

22

24

120 mm

200 mm

280 mm

360 mm

440 mm

520 mm

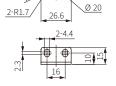
600 mm

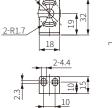
680 mm

760 mm

840 mm

920 mm





Operation Indicator

≎	ON	•	Flashing at 0.5 sec interval	● ● ⁰¹⁾	Cross-flashing at 0.5 sec interval
•	OFF	00/000	Flashing simultaneously at 0.5 sec interval		Sequence flashing at 0.5 sec interval

01) Repeated twice, flashes twice at 0.5 second intervals

Item		Emitter indicator		Receiver indicator			Control output
		Green	Red	Green	Yellow	Red	(Light ON)
Power	rON	≎		-	-	-	-
MASTI	ER operation	≎	•	-	-	-	-
SLAVE	operation	≎	≎	-	-	-	-
TEST i	nput	≎	•	-	-	-	-
Break	of emitter	$lackbox{1}{\circ}$	● ●	-	-	-	-
Break of light emitting element		•	•	•	•	•	OFF
no	Normal installation	•	•	₽	•	•	OFF
Installation mode	Hysterisis section	•	•	•	≎	•	OFF
	Abnormal installation	•	•	•	•	•	OFF
Stable	light ON	-	-	≎	•	•	ON
Unsta	ble light ON	-	-	≎	≎	•	ON
Unsta	ble light OFF	-	-	•	≎	≎	OFF
Stable	light OFF	-	-	•	•	≎	OFF
Break	of receiver	-	-	D	•	●●	OFF
Over current		-	-	(•	≎	OFF
Synchronous line noise		-	-	•	•	•	OFF
Emitter failure (Time out)		-	-	•	•	•	OFF
Optical axis misalignment alarm		1	-	D	Φ	••	-

Specifications

Model	BW20-□(P)	BW40-□(P)				
Sensing method	Through-beam					
Light source	Infrared LED (850 nm modulated light)					
Sensing distance	0.1 to 7.0 m					
Sensing target	Opaque material					
Min. sensing target	≥ Ø 30 mm ≥ Ø 50 mm					
Number of optical axes	8 to 48 4 to 24					
Sensing height	140 to 940 mm	120 to 920 mm				
Optical axis pitch	20 mm	40 mm				
Response time	≤ 10 ms					
Operation mode	Light ON					
Functions	Emitter OFF (external diagnosis), se	lf-diagnosis				
Interference protection	Interference protection by MASTER	/ SLAVE function ⁰¹⁾				
Synchronization type	Timing method by synchronous lin	e				
Indicator	Emitter: Operation indicator (green, red), receiver: Operation indicator (red, yellow, green)					
Approval	C€ EHI	C€ ENI				
Weight (packaged)	\approx 1.4 kg (\approx 2.1 kg) (based on BW20-48)	pprox 1.4 kg ($pprox$ 2.1 kg) (based on BW40-24)				
01) Connect '(TEST)M/S' of	Connect '(TEST)M/S' of SLAVE emitter to 'SYNC' of MASTER. Refer to the product manual.					
Power supply	12 - 24 VDC== (ripple P-P: ≤ 10 %)					
Current consumption	Emitter / receiver: ≤ 120 mA					
Control output	NPN or PNP open collector output					
Load voltage	≤ 30 VDC==					
Load current	≤ 100 mA					
Residual voltage	NPN: \leq 1 VDC==, PNP: \leq 2.5 VDC=	=				
Protection circuit	Reverse power protection circuit, output short overcurrent protection circuit					
Insulation resistance	≥ 20 MΩ (500 VDC== megger)					
Noise immunity	± 240 V the square wave noise (pulse width 1μs) by the noise simulator					
Dielectric strength	1,000 VAC ~ 50 / 60 Hz for 1minute					
Vibration	1.5 mm double amplitude at frequency of 10 to 55 Hz (for 1 min) in each X, Y, Z direction for 2 hours					
Shock	500 m/s² (≈ 50 G) in each X, Y, Z direction for 3 times					
Ambient illumination (receiver)	Ambient light: ≤ 100,000 lx					
Ambient temperature	-10 to 55 °C, storage: -20 to 60 °C (no freezing or condensation)					
Ambient humidity	35 to 85 %RH, storage: 35 to 85 %RH (no freezing or condensation)					
Protection rating	IP65 (IEC standard)					
Cable spec.	Ø 5 mm, 4-wire, 300 mm					
Connector spec.	M12 plug connector					
	M12 plug connector					

Troubleshooting

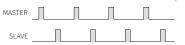
Malfunction	Cause	Troubleshooting	
Matiunction	•	Ţ .	
	Power supply	Supply the rated power.	
Non-operation	Cable incorrect connection, or disconnection	Check the wiring connection.	
	Out of rated sensing distance	Use it within rated sensing distance.	
Non-operation in	Pollution by dirt of sensor cover	Remove dirt by soft brush or cloth.	
sometimes	Connector connection failure	Check the assembled part of the connector	
	Out of the rated sensing distance	Use it within the rated sensing distance.	
Control output is OFF even though there is not a target	There is an obstacle to cut off the emitted light between emitter and receiver.	Remove the obstacle.	
object.	There is strong electric wave or noise generator such as motor, electric generator, or high voltage line, etc.	Put away the strong electric wave or noise generator.	
LED displays for failure of emitter	Break of emitter		
LED displays for failure of receiver	Break of receiver	Contact Autonics Corp.	
LED displays for break of light emitting element	Break of light emitting element		
LED displays for	Synchronous line incorrect connection or disconnection	Check the wiring connection.	
synchronous line	Break of synchronous circuit of emitter or receiver	Contact Autonics Corp.	
LED displays for emitter malfunction	Break of emitter	Treat after checking the emitter display LED.	
LED displays for	Control output line is shorted out.	Check the wiring connection.	
over current	Over load	Check the rated load capacity.	

Functions

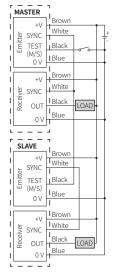
■ Interference protection

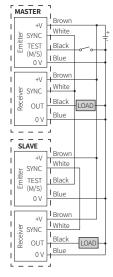
In case of using 2 sensors in parallel in order to extend sensing width, it may cause sensing error because as light interference. This function is operating a sensor as MASTER and another sensor as SLAVE to avoid these sensing errors by the light interference. Connect '(TEST)M/S' of SLAVE emitter to 'SYNC' of MASTER.

• Time chart for MASTER/SLAVE transmission pulse



- MASTER / SLAVE connections (NPN open collector output)
- MASTER / SLAVE connections (PNP open collector output)

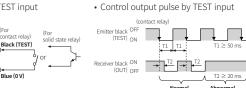




■ Emitter OFF (external diagnosis)

When 0 V is applied to the TEST input of the emitter, the light emission is forcibly stopped and the external system can check whether the sensor is operating normally. When the emission is stopped, the light is blocked. In the case of Light ON mode, the control output turns OFF. If the emitting stops, sensor is in light OFF status and control output of receiver turns OFF.

• Connections for TEST input



Optical axis misalignment alarm (low light intensity alarm)

This function outputs optical axis misalignment alarm, when front screen is contaminated with dust, optical axis is misaligned due to vibration, emitter is damaged due to the longterm usage, or light t is not received due to obstacle such as leaves and trash on the product. The control output is changed according to the degree of optical axis misalignment, and the red and green operation indicators of the receiver flash alternately in 0.5 sec, and the yellow operation indicator turns on.

■ Self-Diagnosis

If there is checked malfunction during normal operation by regular self-diagnosis, control output turns OFF and operation indicator displays the state. For more information, see the "Operation Indicator"

- Break of emitter
- Break of emitter circuit
- Malfunction of MASTER / SLAVE line (operation in MASTER)
- Break of receiver
- Control output over current
- Noise of synchronous line

Installations

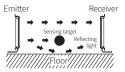
■ For direction of installation

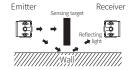
Emitter and receiver should be installed in same up/down direction.



For reflection from the surface of wall and flat

When installing it as below, the light reflected from the surface of wall and flat is not shaded. Please check whether it operates normally or not with a sensing target before using, (interval distance: \geq 0.5 m)

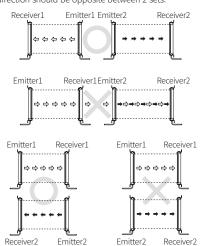


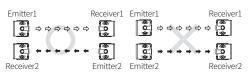


■ For protection of interference

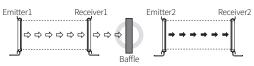
It may cause interference when installing more than 2 sets of the sensor. In order to avoid the interference of the sensor, please install as following figures and use the transmitted light frequency changing function.

• Transmission direction should be opposite between 2 sets.

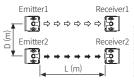




• Baffle should be installed between 2 sets.



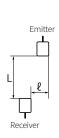
- It should be installed out of the interference distance.
- $\ensuremath{:}$ It may be a little different based on installation environment.
- Avoid using the unit in the place where the sensor is exposed directly to the fluorescent light with high speed start or high frequency.

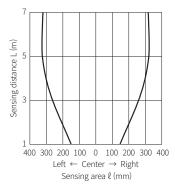


L (sensing distance)	D (installation allowable distance)
1~3 m	≥ 0.4 m
≥ 3 m	$L \times \tan 8$ ° = $\geq L \times 0.14$

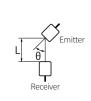
Feature Data

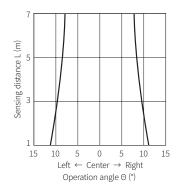
■ Parallel shifting characteristic





■ Angle characteristic

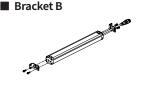




Bracket Mounting

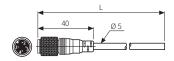






Sold Separately: Connection Cable

• Connecting cable is as one set; each of emitter's and receiver's.



Туре	Model	L	Cable color
Emitter	CID4-□T	3/5/7/10/15 m	Black
Receiver	CID4-□R	3/5/7/10/15 m	Gray