



MICRO Mill/Drill PF 400

This unit is fitted to the lathe PD 400 which is supplied with a milled area for fixing this accessory. Identical to the FF 400, but excludes the cross table. In its place, a slotted table of size 150 x 110 mm is supplied, with 3 T-nuts. The table is fitted to the cross slide with 2 bolts. The cross slide thus replaces the cross table.

Note:

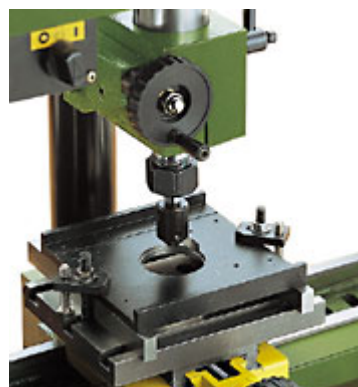
Lathe, milling cutters, work clamps and blocks not included in system.

NO 24 304

Fine Feed for Milling

Easily mounted. The clutch enables feed via the feed handle or the handwheel. The handwheel has an adjustable index (may be set to zero) with graduations. One division = 0.025 mm.

NO 24 254



Universal Dividing Table UT 400

Facilitates the manufacture of odd-shaped objects. The table maybe fixed horizontally or vertically. Drive takes place via the worm drive and and in its

360° travel yields nearly all the divisions below 100. Supplied with 4 index plates: 27/42, 33/40, 34/39 and 36/38. Used to manufacture sprockets, gearboxes and drives, ratchets, cams etc. The faceplate is not included. Supplied in a wooden box and lid.

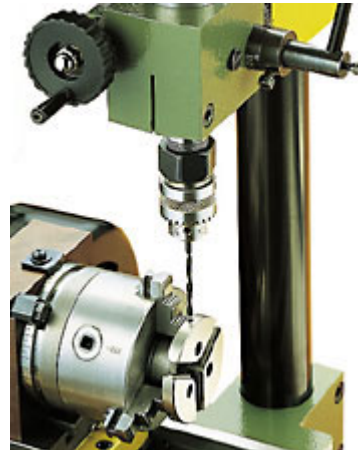
NO 24 421



Gear Chuck, with 10 mm adapter

Industrial quality, however not as accurate as the collets. With 10 mm adapter fitting the 10 mm collet. Includes chuck key.

NO 24 110



5-Piece Collet Set

One piece each for round diameters 2.4 - 3.0 - 3.2 - 4.0 and 5.0 mm. Supplied in a wooden box and lid.

NO 24 252

MICROMOT Step Clamps made of steel

For safe fixing of small work pieces (up to 18 mm thick) to the MICRO miller MF 70. Also fits the mill/lathe systems PD 230/E and PD 400. Complete with 2 each stepped blocks and clamps, T-slot nuts of the MICROMOT standard (11.5 x 11 x 4 mm), bolts. Supplied in a wooden box with sliding lid.

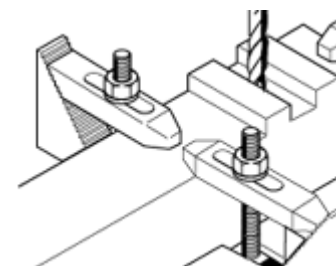
NO 24 256



Step Clamp Set

Consists of 2 step blocks and 2 clamps, 2 nuts, 2 T-slot nuts (B = 7 mm, E = 12 mm, D = 4 mm, C = 7.2 mm). Secures objects to approx. 35 mm high. Supplied in a wooden box.

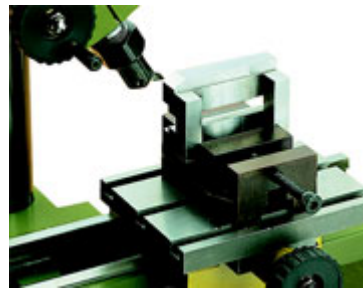
NO 24 257



Precision Vice, milled in steel

May be used on its side and back. Jaw width 60 mm, clamping capacity 42 mm. Complete with securing bolts and packed in a wooden box.

NO 24 255



Precision V-Blocks

Used to clamp various workpieces. Made of hardened steel, precision ground in pairs. Four different depths of V, all at 90°. Size 50 x 30 x 30 mm. The solid clamp and knurled knob ensure superb securing of the workpiece. Supplied in a wooden box and lid.

NO 24 262 2 pieces



Milling Cutter Set (2 - 5 mm)

All with 6 mm shank. Consists of cutters 2, 3, 4, and 5 mm diameter. Double fluted, to DIN 327. HSS. Supplied in wooden box.

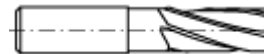
NO 24 610



Milling Cutter Set (6 - 10 mm)

Consists of cutters 6, 7, 8 and 10 mm diameter. Four flute, to DIN 844. All with 6 mm shank. HSS. Supplied in wooden box.

NO 24 620



1 Arbor

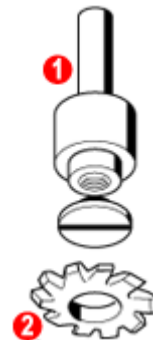
Used with gear cutters with 16 mm bore, 10 mm shaft.

NO 24 425

2 HSS Gear Cutters

Module 0.5 x 40 mm, 16 mm bore.

NO 24 426	Nr. 1	(12-13 teeth)
NO 24 427	Nr. 2	(14-16 teeth)
NO 24 428	Nr. 3	(17-20 teeth)
NO 24 429	Nr. 4	(21-25 teeth)
NO 24 430	Nr. 5	(26-34 teeth)
NO 24 431	Nr. 6	(35-54 teeth)



Drill and Tap Set

A selection of HSS straight flute taps, consisting of sizes M2, M3, M4, M5 and M6 is available. Used for through and blind holes in aluminium, non-ferrous metal and steel. A set of HSS pilot drills of sizes 1.6 - 2.5 - 3.4 - 4.2 and 5.0 mm is also included. Comes in a practical wooden box.

NO 29 010



Lathe Techniques for Model Builders

Tillman Wallroth's interesting book providing detailed and practical

explanations for all important lathe components and techniques. Contains many, easy to understand examples, clear and expressive illustrations and a variety of user-friendly tips. The author has purposely avoided scientific jargon and instructions for better comprehension.
230 pages, brand neutral. Only available in German language.

NO 24 999

