



Multipurpose Vices "PRIMUS" feature exact feed, ease of operation and accuracy.

For industry and demanding DIY'ers. Fitted with interchangeable hardened jaws, slotted vertically and horizontally, so round and odd shaped objects may be clamped. Both jaws are slotted at the top, facilitating gripping of flat work pieces. The solid, cast iron base has CNC machined ways. Its relatively high weight may allow use of the vice without fastening it down. The feed screw features a rolled thread which ensures ease of movement even with high axial loads.



Primus 100

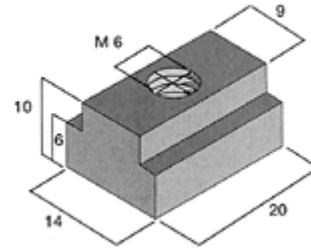
Jaw width of 100 mm, jaw opening to 75 mm. Overall width 180 mm and length including handle, 285 mm. Distance between centres of fixing slots is 135 mm. Slot size 105 x 14 mm. Weight 5.0 kg.

NO 20 402

Primus 75

Jaw width of 75 mm, jaw opening to 65 mm. Overall width 130 mm and length including handle, 230 mm. Distance between centres of fixing slots is 100 mm. Slot size 80 x 11 mm. Weight 2.5 kg.

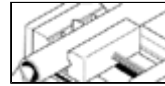
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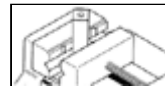
T-Nut Set for Vices

Two T-nuts and cap screws with washers. Used on BFB 2000, KT 150 and TBH.

NO 20 394



V-slot for mounting workpiece horizontally.



V-slot for vertical clamping.



Slot for exact operations on flat stock.