

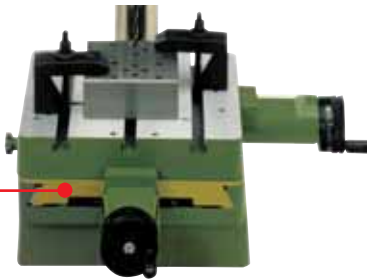
Drill press TBH

Made of highly stable die-cast iron parts with CNC milled fittings and slides.

The height adjustment is easily altered by means of the headstock crank and lock lever. The table features a ribbed base, milled work area with T-slots. Powerful, long life 220 - 240V motor. The quill is driven via a poly-V belt and three step pulleys. This yields a torque multiplication of as much as 6x at the lowest speed.



Practical depth gauge with adjustable depth stop. Sliding quill for delicate works. Drill spindle with precision bearing. Spindle head with 1/2" thread accepts the RÖHM chuck (industrial quality), as well as the optional collets.



Ideal also for jig boring with the compound table KT 150 (page 54).

Technical data:

220 – 240V motor with spindle speeds 1,080, 2,400 and 4,500rpm. Quill travel 63mm, headstock travel via the crank 70mm. Throat of 140mm. Maximum drill bit size 10mm, which is also the capability in steel. The optional collets offer a capability to 6mm. Useable table size 200 x 200mm. Column 45 x 500mm. Weight 10kg.

NO 28 124

Collet set for drill press TBH

Triple slit and hardened. One each of 2.35 – 3.0 – 3.2 – 4.0 – 5.0 and 6.0mm. Also includes the collet closure nut (M17). Neatly packed in wooden box with sliding lid.

NO 28 200

T-nut set for PRIMUS vises

Two T-nuts and cap screws with washers. Used on the drill table of BFB 2000, KT 150 and drill press TBH.

NO 20 394

Note:

The smaller version of the TBH – the bench drill machine TBM 220 – is described on page 34.



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