

Test Report

No.: SZXEC24001503613

Date: May 21, 2024

Page 1 of 8

Client Name: SHENZHEN ANYCUBIC TECHNOLOGY CO.,LTD

Client Address: 1201-1314,UNIT B,BLOCK 3,VANKE TIMES SQUARE,NO.85 LONGCHENG AVENUE,SHANGJING COMMUNITY,LONGCHENG SUBDISTRICT,LONGGANG DISTRICT,SHENZHEN,GUANGDONG ,CHINA

Sample Name: PLA Filament

Model No.: Clear

The above sample(s) and information were provided by the client.

SGS Job No.: SZP24-020737

Sample Receiving Date: May 14, 2024

Testing Period: May 14, 2024 ~ May 17, 2024

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch

Ford

Ford Shi

Approved Signatory

scan to see the report



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Shenzhen Branch Testing Center Chemical Laboratory

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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A13	SZX24-0015036-0001.C013	Colorless transparent plastic wire

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A13
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	5	ND
Dibrominated biphenyl (DiBB)	-	mg/kg	5	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	5	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	5	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	5	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	5	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	5	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	5	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	5	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	5	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	5	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	5	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	5	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	5	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	5	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	5	ND



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Test Item(s)	Limit	Unit(s)	MDL	A13
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	5	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	5	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	5	ND
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ($w=0$) stated in ILAC-G8:09/2019.



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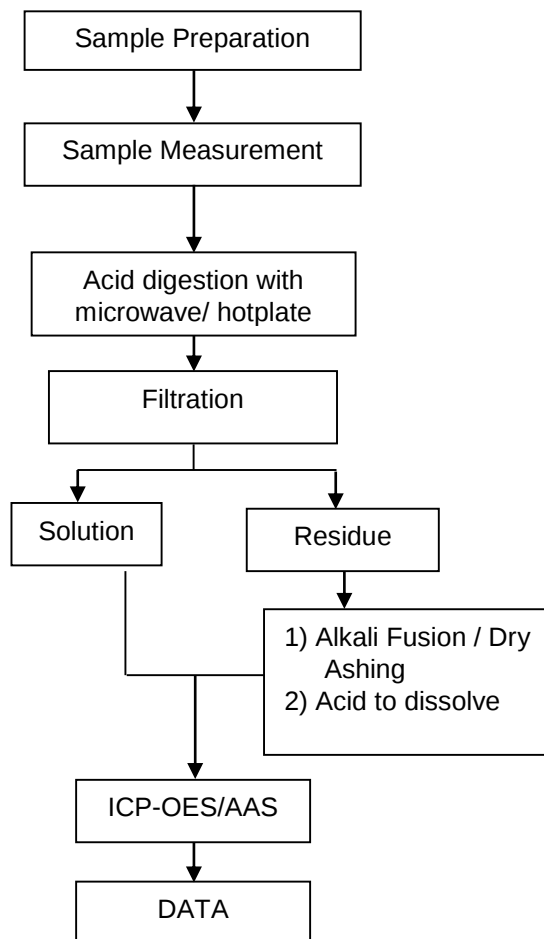
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Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.



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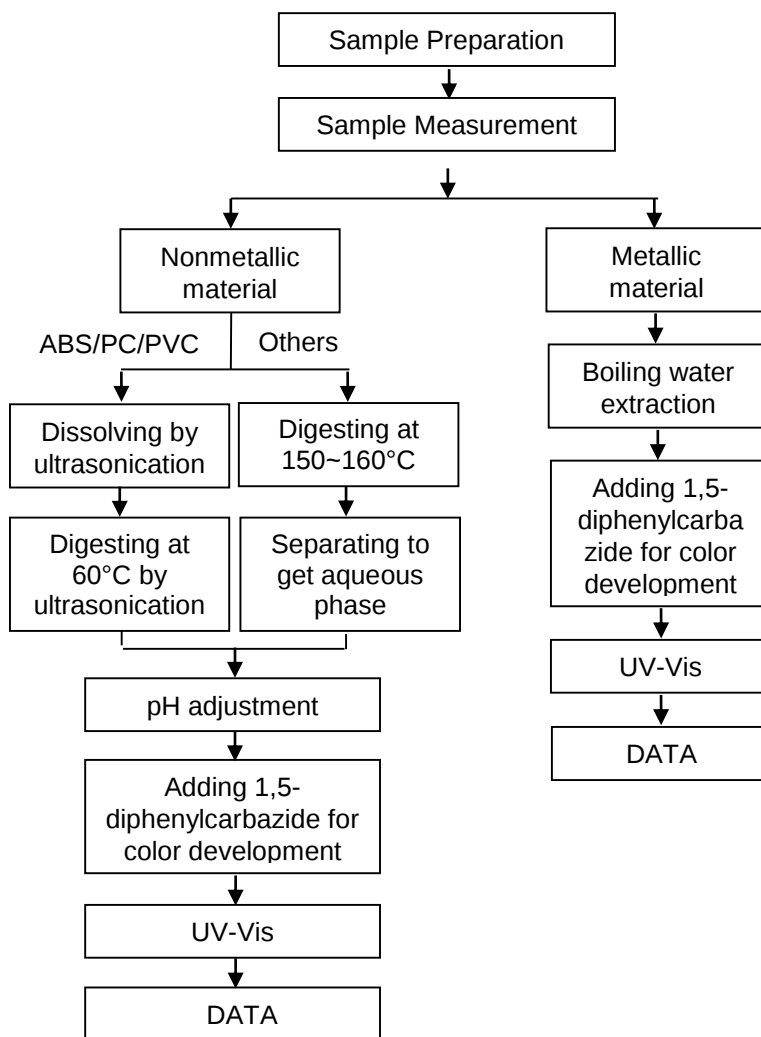
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Hexavalent Chromium (Cr(VI)) Testing Flow Chart



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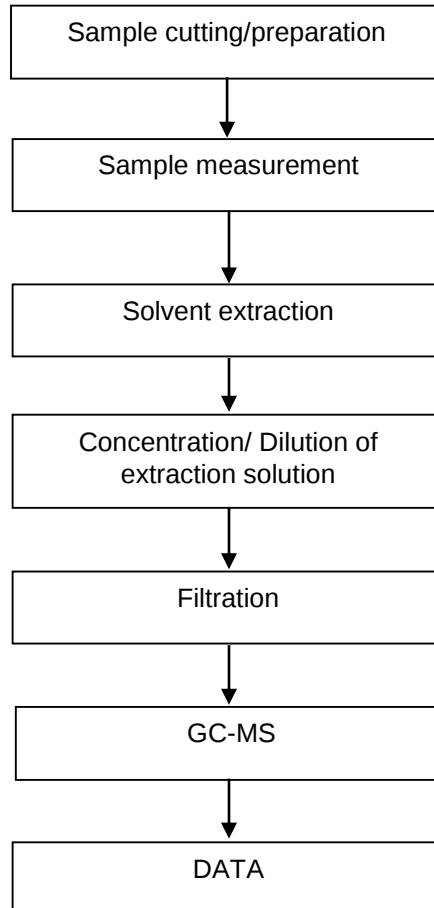
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PBB/PBDE Testing Flow Chart



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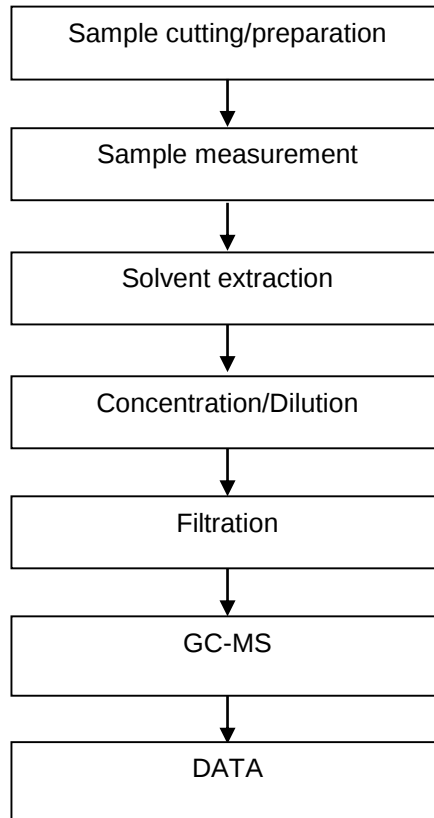
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Phthalates Testing Flow Chart



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Sample Photo:



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