

Melt Flow index:	10.68g/10min (190°C,2.16Kg)
Print temperature	200-230 °C
Bottom plate temperature	45-60 °C
Printing speed	50-600mm/s
Cooling fan	100%
Tensile strength (MPa)	40.4±10%
Elongation at break (%)	19.59±10%
Maximum bending strength(MPa)	72±10%
Flexural modulus(MPa)	2275±10%
Impact strength (j/m)	183±10%
Thermal deformation temperature	54°C (0.45MPa)
Density:	1.23-1.31g/cm ³ (25°C)