

Melt Flow index:	9.72g/10min (230°C,2.16Kg)
Print temperature	220 -250 °C
Bottom plate temperature	75-90 °C
Printing speed	50-100mm/s
Cooling fan	100%
Tensile strength (MPa)	45.99±10%
Elongation at break (%)	10.71±10%
Maximum bending strength(MPa)	59±10%
Flexural modulus(MPa)	1080±10%
Impact strength (j/m)	326±10%
Thermal deformation temperature	64°C (0.45MPa)
Density:	1.23-1.31g/cm ³ (25°C)